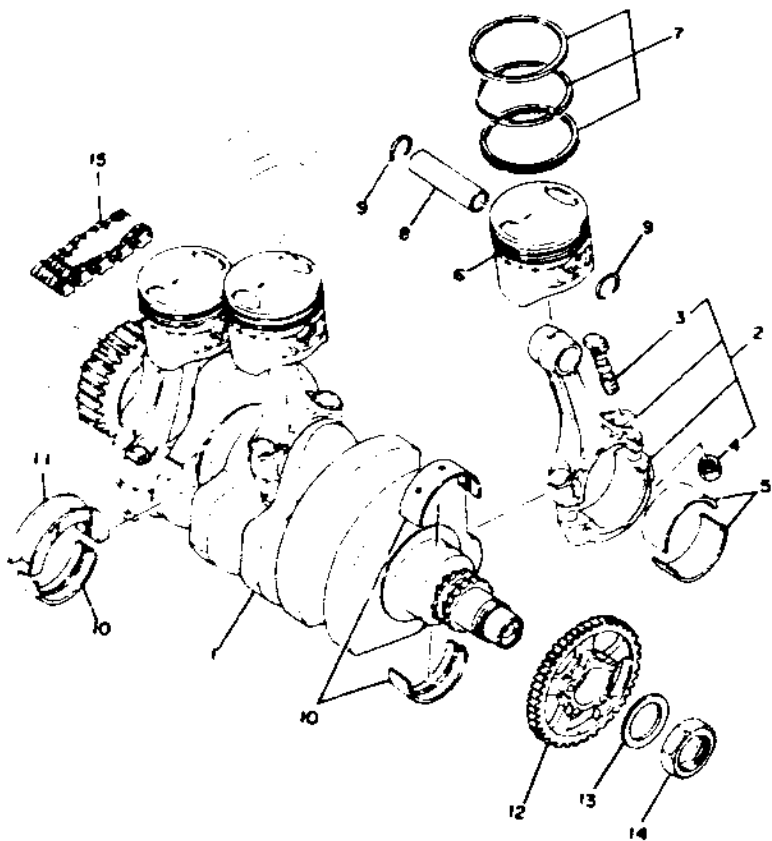


# CRANK - PISTON



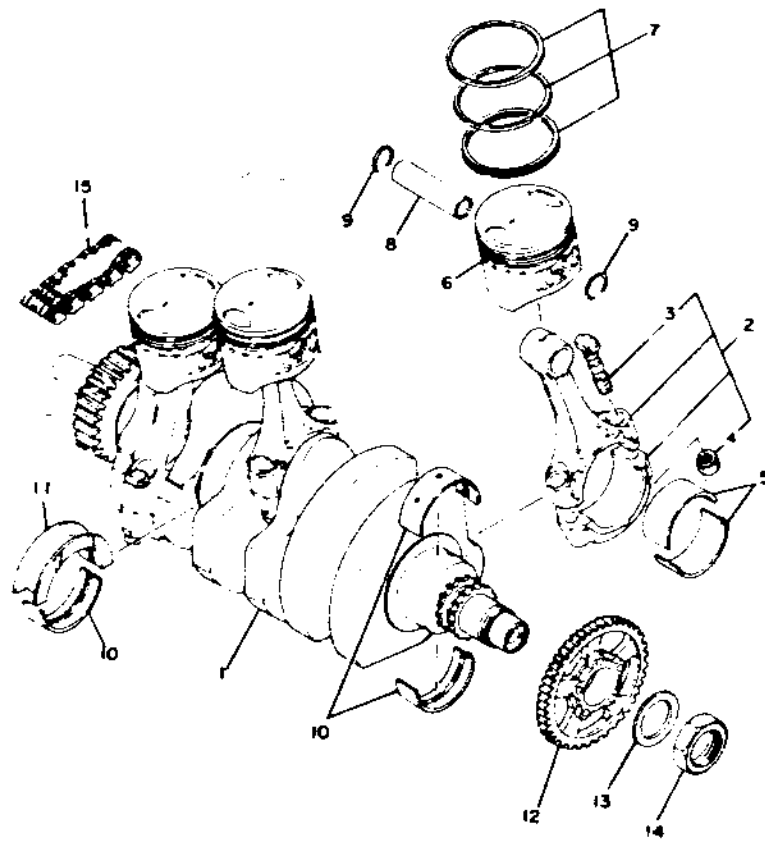
Ref. No.	Part Number	Description	Qty.	Remarks
1	1J7-11411-04-00	CRANKSHAFT (1J7-11411-02)	1	
2	1J7-11650-01-00	CONNECTING ROD ASS'Y . . . . .	3	
3	1J7-11654-00-00	. BOLT, connecting rod . . . . .	6	
4	90170-09192-00	. NUT, hexagon. . . . .	6	
5	2F3-11656-00-00	BEARING, connecting rod 1 . . . . .	6	U.R. Blue
	2F3-11656-10-00	BEARING, connecting rod 2 . . . . .	6	U.R. Black
	2F3-11656-20-00	BEARING, connecting rod 3 . . . . .	6	U.R. Brown
	2F3-11656-30-00	BEARING, connecting rod 4 . . . . .	6	U.R. Green
	2F3-11656-40-00	BEARING, connecting rod 5 . . . . .	6	U.R. Yellow

## CONNECTING ROD BEARING SELECTION

Housing No. - Shaft No. = Bearing No.

	Center Thickness T	Housing Diameter	No.	Shaft Diameter	No.	Oil Clearance
		45.5φ +0.024 +0.016	4	42.5φ 0 -0.008	1	0.031~0.054
BEARING 1	1.5 +0.001 -0.003	45.5φ +0.016 +0.008	5	42.5φ -0.009 -0.016	2	0.031~0.054
BEARING 2	1.5 -0.003 -0.007	45.5φ +0.008 0	6	42.5φ -0.017 -0.024	3	0.031~0.054
BEARING 3	1.5 -0.007 -0.011					0.031~0.054
BEARING 4	1.5 -0.011 -0.015					0.031~0.054
BEARING 5	1.5 -0.015 -0.019					0.031~0.054

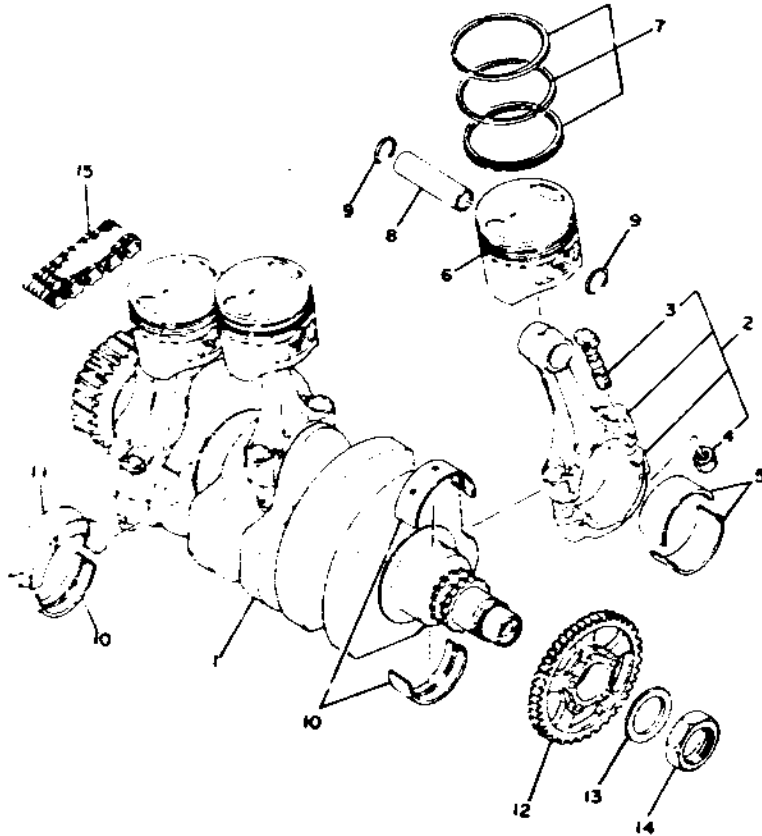
# CRANK - PISTON



Ref. No.	Part Number	Description	Qty.	Remarks
6	2F3-11631-04-96	PISTON (67.96mm STD) (2F3-11631-03-96) .....	3	
	2F3-11635-04-00	PISTON (68.25mm 1st O.S.) (2F3-11635-03) .....	3	Alternate Part
	2F3-11636-04-00	PISTON (68.50mm 2nd O.S.) (2F3-11636-03) .....	3	Alternate Part
	2F3-11637-04-00	PISTON (68.75mm 3rd O.S.) (2F3-11637-03) .....	3	Alternate Part
	2F3-11638-04-00	PISTON (69.00mm 4th O.S.) (2F3-11638-03) .....	3	Alternate Part
7	2F3-11610-03-00	PISTON RING SET (STD) (2F3-11610-02) .....	3s	
	2F3-11610-13-00	PISTON RING SET (1st O.S.) (2F3-11610-12) .....	3s	Alternate Part
	2F3-11610-23-00	PISTON RING SET (2nd O.S.) (2F3-11610-22) .....	3s	Alternate Part
	2F3-11610-33-00	PISTON RING SET (3rd O.S.) (2F3-11610-32) .....	3s	Alternate Part
	2F3-11610-43-00	PISTON RING SET (4th O.S.) (2F3-11610-42) .....	3s	Alternate Part
8	1J7-11633-00-00	PIN, piston .....	3	
9	90468-12069-00	CLIP, piston pin .....	6	
10	1J7-11416-00-00	BEARING, crankshaft A-1 .....	7	U.R. Blue
	1J7-11416-10-00	BEARING, crankshaft A-2 .....	7	U.R. Black
	1J7-11416-20-00	BEARING, crankshaft A-3 .....	7	U.R. Brown
	1J7-11416-30-00	BEARING, crankshaft A-4 .....	7	U.R. Green
	1J7-11416-40-00	BEARING, crankshaft A-5 .....	7	U.R. Yellow
11	1J7-11417-00-00	BEARING, crankshaft B-1 .....	1	U.R. Blue
	1J7-11417-10-00	BEARING, crankshaft B-2 .....	1	U.R. Black
	1J7-11417-20-00	BEARING, crankshaft B-3 .....	1	U.R. Brown
	1J7-11417-30-00	BEARING, crankshaft B-5 .....	1	U.R. Green
	1J7-11417-40-00	BEARING, crankshaft B-5 .....	1	U.R. Yellow

# CRANK - PISTON

## CONNECTING ROD BEARING SELECTION Housing No. - Shaft No. = Bearing No.



	Center Thickness T	Housing Diameter	No.	Shaft Diameter	No.	Oil Clearance
		53φ +0.024 +0.016	4	50φ 0 -0.008	1	0.022 0.044
BEARING 1	1.5 +0.006 +0.002	53φ +0.016 +0.008	5	50φ -0.009 -0.016	2	0.022~0.044
BEARING 2	1.5 +0.002 -0.002	53φ +0.008 0	6	50φ -0.017 -0.024	3	0.022~0.044
BEARING 3	1.5 -0.002 -0.006					0.02 ~
BEARING 4	1.5 -0.006 -0.010					0.022~0.044
BEARING 5	1.5 -0.010 -0.014					0.022~0.044

- 12 1J7-13324-00-00 GEAR, pump drive . . . . . 1
- 13 90201-26600-00 WASHER, plate (26.5-36-1.5) . . . . . 1
- 14 90170-26191-00 NUT, hexagon . . . . . 1
- 15 1J7-16139-04-00 CHAIN, primary (72 links)  
(1J7-16139-03) . . . . . 1