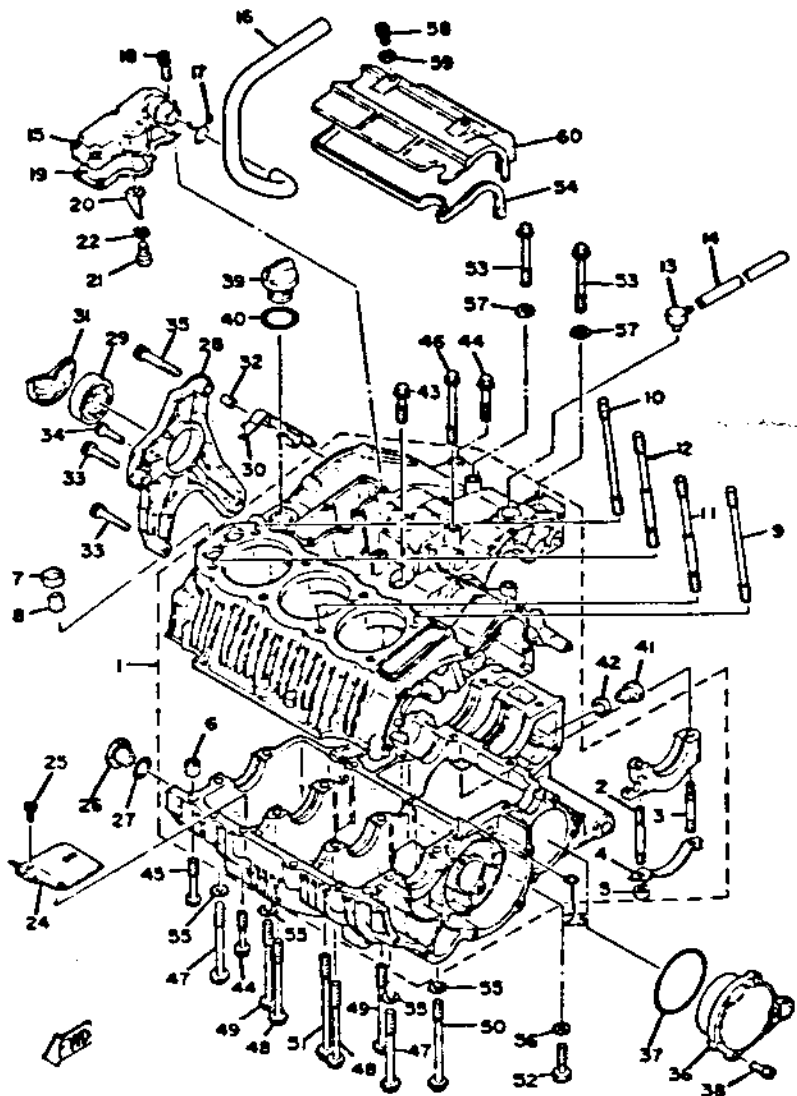
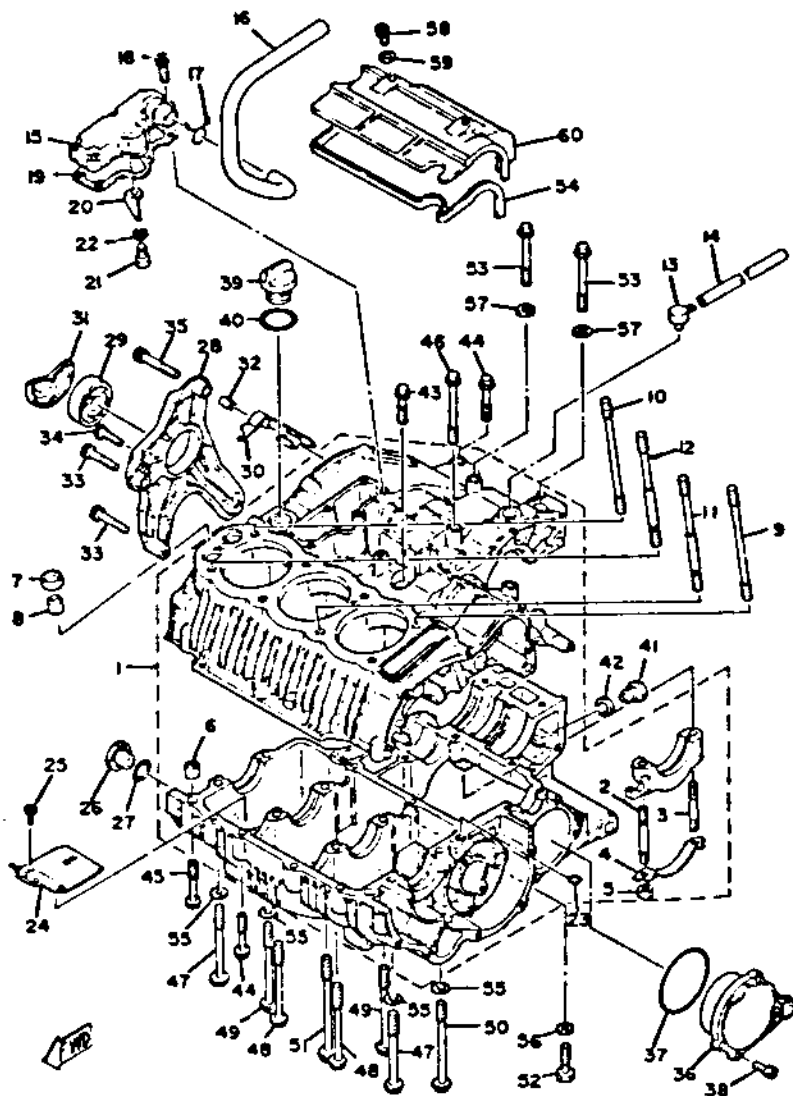


No.	Number	Description	Qty.
1	3J2-15100-00-00	CRANKCASE ASS'Y	1
2	90116-08229-00	BOLT, stud	1
3	90116-08230-00	BOLT, stud	1
4	2K3-15186-00-00	WASHER, bearing housing	1
5	90170-08158-00	NUT	2
6	91830-24016-00	PIN, dowel	2
7	1J7-11357-00-00	SEAL, cylinder 3	2
8	91810-03014-00	PIN, dowel	2
9	90116-10273-00	BOLT, stud	3
10	90116-10274-00	BOLT, stud	1
11	2F3-11363-00-00	BOLT, cylinder holding 3	2
12	2F3-11364-00-00	BOLT, cylinder holding 4	2
13	2H7-17591-01-00	BREATHER	1
14	90445-07039-00	HOSE	1
15	2G2-11168-00-00	COVER, breather	1
16	2F3-11166-00-00	PIPE, breather 1	1
17	90467-14015-00	CLIP	1
18	91311-06025-00	BOLT	6
19	1J7-11169-00-00	GASKET, breather cover	1
20	1J7-11165-00-00	PLATE, breather	1

Oil Pressure Hot/rpm	2.0 kg/cm <sup>2</sup> @ 60°C / 1100 rpm @ Oil Pressure
Oiling System	Wet Sump
Capacity: Dry	3700cc
Oil and Filter Change	3100cc
Oil Change	2800cc
Lubricant: Temp. above 5°C (40°F)	Yamakebu 4° or SAE 20W/40 SE Motor Oil
Below 15°C (60°F)	SAE 10W/30 SE Motor Oil



21	92503-06015-00	SCREW, pan head (92501-06015)	1
22	92903-06100-0	WASHER, spring (92901-06100)	1
23	93210-09350-00	O-RING.....	1
24	2F3-15123-00-00	PLATE, baffle 1 .....	3
25	90167-05002-00	SCREW, tapping .....	9
26	90401-18042-00	BOLT, union .....	1
27	93210-18319-00	O-RING.....	1
28	1J7-15442-02-00	HOUSING, bearing .....	1
29	93306-30418-00	BEARING (B6304C4).....	1
30	2F3-15432-01-00	COLLECTOR, oil .....	1
31	2F3-15449-01-00	RING, rubber .....	1
32	91810-03014-00	PIN, dowel.....	2
33	91316-08040-00	BOLT.....	2
34	91316-08025-00	BOLT.....	1
35	91316-08050-00	BOLT.....	1
36	3J2-15164-00-00	HOUSING, bearing 2 .....	1
37	93210-71315-00	O-RING.....	1
38	91316-06020-00	BOLT.....	4
39	2F3-15363-00-00	PLUG, oil .....	1
40	93210-29198-00	O-RING.....	1



41	90340-14042-00	PLUG, straight screw	1
42	214-11198-01-00	GASKET	1
43	95821-08035-00	BOLT, flange	1
44	95821-08045-00	BOLT, flange	11
45	95821-08050-00	BOLT, flange	1
46	95821-08085-00	BOLT, flange	1
47	95821-10095-00	BOLT, flange	2
48	95821-10100-00	BOLT, flange	2
49	95821-10105-00	BOLT, flange	2
50	95821-10115-00	BOLT, flange	1
51	95821-10125-00	BOLT, flange	1
52	97321-08040-00	BOLT	1
53	95821-08075-00	BOLT, flange	3
54	1J7-15446-00-00	GASKET, starting motor cover	1
55	90201-10128-00	WASHER, plate	4
56	90201-08382-00	WASHER, plate	5
57	90201-08382-00	WASHER, plate	3
58	91316-06012-00	BOLT	2
59	92903-06200-00	WASHER, plain (92901-06200)	2
60	2G2-15436-00-00	COVER, starting motor	1