



CONNECTING ROD BEARING SELECTION

Part No.	Part Name	QTY	Remarks
2F3-11656-00-00	PLANE BEARING, connecting rod	6	U.R. Blue
2F3-11656-10-00	PLANE BEARING, connecting rod	6	U.R. Black
2F3-11656-20-00	PLANE BEARING, connecting rod	6	U.R. Brown
2F3-11656-30-00	PLANE BEARING, connecting rod	6	U.R. Green
2F3-11656-40-00	PLANE BEARING, connecting rod	6	U.R. Yellow

CRANKSHAFT BEARING SELECTION

Part No.	Part Name	QTY	Remarks
1J7-11416-00-00	PLANE BEARING, crankshaft 1	8	U.R. Blue
1J7-11416-10-00	PLANE BEARING, crankshaft 1	8	U.R. Black
1J7-11416-20-00	PLANE BEARING, crankshaft 1	8	U.R. Brown
1J7-11416-30-00	PLANE BEARING, crankshaft 1	8	U.R. Green
1J7-11416-40-00	PLANE BEARING, crankshaft 1	8	U.R. Yellow

Ref. No.	Part Number	Description	Qty	Applicable Machine No.	Remarks Refer to Tech Bull. No.
1	3J2-11411-02-00	CRANKSHAFT	1		
2	1J7-11416-00-00	PLANE BEARING, crankshaft 1	8	U.R.	Blue
	1J7-11416-10-00	PLANE BEARING, crankshaft 1	8	U.R.	Black
	1J7-11416-20-00	PLANE BEARING, crankshaft 1	8	U.R.	Brown
	1J7-11416-30-00	PLANE BEARING, crankshaft 1	8	U.R.	Green
	1J7-11416-40-00	PLANE BEARING, crankshaft 1	8	U.R.	Yellow
3	2H7-11633-01-00	PIN, piston	3		
4	90468-12069-00	CLIP	6		
5	3J2-11631-00-46	PISTON (STD)	3		
	3J2-11635-00-00	PISTON (1st O/S 0.25mm)	3		Alternate Parts
	3J2-11636-00-00	PISTON (2nd O/S 0.50mm)	3		Alternate Parts
	3J2-11637-00-00	PISTON (3rd O/S 0.75mm)	3		Alternate Parts
	3J2-11638-00-00	PISTON (4th O/S 1.00mm)	3		Alternate Parts
6	3J2-11610-00-00	PISTON RING SET (STD)	3		
	3J2-11610-10-00	PISTON RING SET (1st O/S)	3		Alternate Parts
	3J2-11610-20-00	PISTON RING SET (2nd O/S)	3		Alternate Parts
	3J2-11610-30-00	PISTON RING SET (3rd O/S)	3		Alternate Parts
	3J2-11610-40-00	PISTON RING SET (4th O/S)	3		Alternate Parts
7	1J7-11650-01-00	CONNECTING ROD ASS'Y.	3		
8	1J7-11654-00-00	BOLT, connecting rod	2		
9	90170-09192-00	NUT	2		
10	2F3-11656-00-00	PLANE BEARING, connecting rod	6	U.R.	Blue
	2F3-11656-10-00	PLANE BEARING, connecting rod	6	U.R.	Black
	2F3-11656-20-00	PLANE BEARING, connecting rod	6	U.R.	Brown
	2F3-11656-30-00	PLANE BEARING, connecting rod	6	U.R.	Green
	2F3-11656-40-00	PLANE BEARING, connecting rod	6	U.R.	Yellow

Piston Skirt Clearance New / Max	0.050 ~ 0.055mm / 0.1mm
Ring End Gap Top / 2nd / 3rd	0.2 ~ 0.4mm / 0.2 ~ 0.4mm / 0.3 ~ 0.9mm